



# Flowform™ Pond Installation Guide

Please do read this carefully.



peaceful relaxing art from the heart of nature

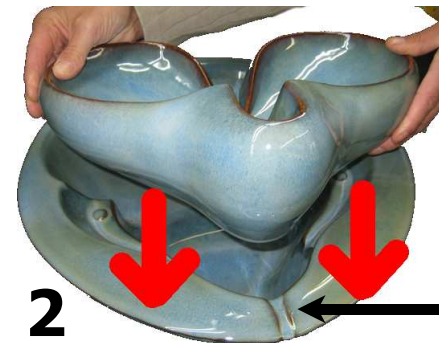
**Design for Life Ltd**  
 P O Box 25, Napier 4140  
 New Zealand Ph +64 6 833 7541  
 Email: info@flowform.net  
 Website: www.flowform.net

Version 2. 04

## Flowform® Assembly



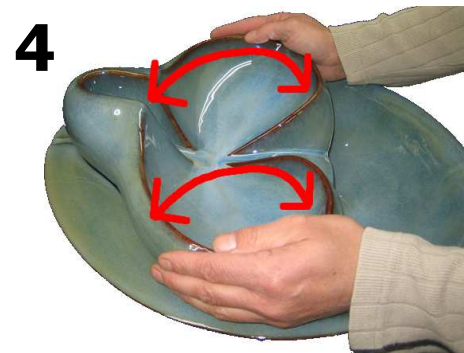
1b



2

Chord groove.

3



4

5



1. Remove all packaging. Place Flowform® vessel upside down. Insert pump in to plastic pipe (see 1b for correctly fitted pump)
2. Place Flowform® vessel into the pond bowl to fit well. Ensure power cord exits at rear of Flowform® vessel in the groove provided.
3. Adjust Flowform® vessel for best fit into the bowl shape.
4. Fill with water to just above the outflow lip.
6. Plug in and switch on the power to make water flow.
7. Move top Flowform® vessel gently as in Diagram 4, to get best figure8 water flow.

Congratulations on having your own beautiful Flowform® Pond ceramic sculpture, with the water flow of a mountain stream and the pulse of living nature. There is no other water sculpture like it !

We are proud indeed of this special water sculpture, designed to bring the benefits of nature into your environment. Setting up your own Flowform™ Pond helps you learn about its fascinating and totally unique figure8 flow, helping you maintain it well for many years.

WATERSOUNDS: the Flowform Pond™ has different sounds. For a peaceful flow, keep the water level up to the figure8 outflow lip.

CONTENTS OF PURCHASE: A two piece ceramic Flowform Pond™ including pump and plumbing to be positioned under the figure8 vessel. A metal stand can be supplied at extra cost to place the 'Pond' on.

ASSEMBLY: (see diagram page 4 , over page) The Flowform Pond™ is designed for gardens, courtyards and interior spaces. It can stand alone as a beautiful art work, or be surrounded by plants and objects.

#### IMPORTANT BASIC NOTES:

1. The pump, hidden under the top ceramic piece, must be covered with water when working to avoid damage. Water flow emerging at the top with many bubbles means the pump is not covered properly by water. Top the water up or turn the pump off.
2. Do not push or try to move the sculpture when full of water.
3. Because the Flowform® Pond refreshes water, occasional tiny energized water drops will leap out. If this is a concern place a protective mat underneath your Flowform® sculpture.

PUMP: The supplied submersible aquarium pump is totally safe under water. To attach the pump to the clear pipe underneath the Flowform® vessel... See Action 1 on page 4: If you have any difficulty attaching the black elbow pipe into the clear pipe, soften the clear pipe with a hair dryer or warm water and slide the black pipe into place while warm.

CORRECT FLOW: Flowform® designs are made to work accurately when level. Its figure8 water flow patterns should operate relatively equally. Note: Best flow rates are pre-set in the pump at the factory.

#### WATER QUALITY:

Our experience shows that actively flowing water does not develop algae. If it does, replace the water and run the water more often.

EVAPORATION: Water will naturally evaporate from the sculpture, reducing the water level. Observation will tell you when to refill it. Refer to Action 5 on page 4. Check the water level every few days. If it is low add water and note how often this is needed.

WATER SOUNDS: The relaxing sound of the soft chuckling rhythms are most relaxing when the pond water level is up to the outflow.

#### MAINTENANCE:

All water features require maintenance as a matter of course.

Scale: most water has minerals in it, possibly leaving white powders on the surfaces, depending on the 'hardness' of your water. Remove this by rubbing firmly with kitchen cleaning 'wire wool' on the hard ceramic to return to its original condition. If needed also use organic 'scale' cleaner, then change water. We suggest Ecover® products.

We suggest replacing the water at least monthly as it can collect dust. Clean the pump at the same time using a light brush or cloth.

POSITIONING: Do not place this water feature anywhere near or on valuable furniture that may be affected by dampness. Also if placed in strong sunlight, intensified for instance by a glass window, ceramic products may create heat marks on varnish and wood.

#### WARRANTY

We guarantee our Flowform® product for 3 years. However there is no warranty for physical damage or 'mineral scale' build up. Ceramics however can last thousands of years if well cared for! Pumps supplied have a 1 year warranty. No warranty is supplied for pumps damaged when insufficiently covered by water.

#### WATER USES FOR THE FLOWFORM POND™ :

Flowform® water is actively refreshed water, scientifically shown to help water support life. Tap water is improved by the Flowform® figure8 for plants and pets to drink. If you decide to drink Flowform® water, clean and rinse the ceramic pond water and pump, fill with tap water and switch on for one hour, then bottle in clean glass jars.

Disclaimer: Design for Life Co. Ltd reserves the right to amend any part of the design or technical accessories without prior notice. All product leaving our factory is water-proof. We are not responsible for water related damage resulting from water spills, overflow leakage or breakages related to the Flowform® product.

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